

COURSE OVERVIEW IE0274-4D
Motor Operated Valves Maintenance & Troubleshooting

Course Title

Motor Operated Valves Maintenance & Troubleshooting

Course Date/Venue

September 16-19, 2024/Al Aziziya Hall, The Proud Hotel Al Khobar, Al Khobar, KSA

Course Reference

IE0274-4D

Course Duration/Credits

Four days/2.4 CEUs/24 PDHs

Course Description



This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt in the class will be applied using our state-of-the-art simulators.



Motor Operated Valve (MOV) is an important item of plant & piping system. These valves are generally of large size and are used for different applications such as pump discharge etc. motor operated valves serve the purpose of fully opening or fully closing valves in pipelines. For example, cooling water lines, process pipelines where controlling of fluid is not required, motor operated valves can be used to fully allow or fully stop the fluid flow.



This course is designed to provide participants with a detailed and up-to-date overview of motor operated valves maintenance and troubleshooting. It covers the different types of actuators; the analysis of the main components of motor operated valves; setting procedures for limit switches and torque as prerequisite for proper operation; and troubleshooting techniques and advanced electrical signal analysis for remote diagnosis of problems.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply proper techniques on motor operated valves maintenance and troubleshooting
- Discuss valves and different types of actuators
- Select and analyze the main components of motor operated valves
- Set and adjust procedures for limit switches and torque as prerequisite for proper operation
- Employ advanced troubleshooting techniques and advanced electrical signal analysis for remote diagnosis of problems

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive “Haward Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Who Should Attend

This course provides an overview of all significant aspects and considerations of motor operated valves maintenance and troubleshooting for electrical maintenance technicians and field engineers.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

US\$ 4,500 per Delegate + **VAT**. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation


Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -


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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology’s courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **2.4 CEUs** (Continuing Education Units) or **24 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant’s involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant’s CEU and PDH Transcript of Records upon request.

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Dr. Alaa Abdel Kerim, PhD, MSc, BSc, is a Senior Electrical & Instrumentation Engineer with over 35 years of extensive experience in ABB 11kV Distribution Switchgear, Operation & Maintenance of Rotork, Electrical Safety, HV Cable Design, Cable Splicing & Termination, Cable Jointing Techniques, High Voltage Electrical Safety, Electrical Drawing & Schematics, Electrical Power, Electrical Wiring, Machines, Transformers, Motors, Power Stations, Substation Site Inspection, HV/MV Cable Splicing, High Voltage Circuit Breaker Inspection & Repair, Cable & Over Head Power Line, High Voltage Power System Safe Operation, High Voltage Safety, High Voltage Transformers, Safe Operation of High Voltage & Low Voltage Power Systems, Fundamentals of Electricity, Electrical Standards, Practical High Voltage Safety Operating Procedures, Modern Power System Protective Relaying, Electrical & Control System Testing, Design, Commissioning, Operation and Maintenance of Switchgears, Transformers, Substations, Medium & High Voltage Equipment and Circuit Breakers, Electrical Motors & Variable Speed Drives, Power System Equipment, Distribution Network System, Electric Distribution System Equipment, Practical Troubleshooting of Electrical Equipment & Control Circuits, Electrical & Control System Testing & Commissioning, LV/MV/HV Circuit Breakers Inspection & Maintenance, Electrical Power Substation Maintenance, Power Stations, Uninterruptible Power Systems (UPS), Battery Chargers and AC & DC Transmission, DCS, PLC, SCADA, Siemens SIMATIC S7 Maintenance & Configuration, Siemens Simatic S7 PLC, Siemens WINCC, Siemens SIMATIC & WinCC, Siemens, PLC Simatic S7-400/S7-300/S7-200, HMI, Automation System, Process Control & Instrumentation, Hydrocarbon, Level & Flow Measurements, Analytical Instrumentation, Find Control Elements, Control Loop Operation, Data Acquisition & Transmission, Electronics Technology, Power Systems Control, Power Systems Security, Power Transmissions, Power Generation, Electrical Substations and MV/LV Electrical System.

During his career life, Dr. Alaa has been practically and academically involved in different **Power System** and **Instrumentation international companies** and **Universities** as a **Senior Professor & Consultant, Instrumentation Engineer** and **Electrical Engineer**. His recent practical applications experience includes the design, supply, installation, operation of full **DCS, SCADA, PLC, HMI Automation System** for **Sumid Line Petroleum, Siemens USA, AREVA USA** to name a few. His experience also includes electrical coordination, protection level adjustments and electrical testing.

Dr. Alaa has a **PhD** degree in **Electrical Engineering** from the **Technical University of Gdansk, Poland** and has **Master's** and **Bachelor's** degrees in **Electrical Machine & Power Engineering** from **Cairo University** and **Helwan University**, respectively. Further, he is a **Certified Instructor/Trainer** and delivered numerous trainings and workshops worldwide.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1: Monday, 16th of September 2024

0730 – 0800	Registration & Coffee
0800 – 0815	Welcome & Introduction
0815 – 0830	PRE-TEST
0830 – 0930	Valve Types & Components
0930 – 0945	Break
0945 – 1100	Actuators for Valves
1100 – 1230	Motor Selection
1230 – 1245	Break
1245 – 1320	Sizing of Control Valves, Toque & Thrust Requirements
1320 – 1420	Thrust & Torque Switches Setting
1420 – 1430	Recap
1430	Lunch & End of Day One

Day 2: Tuesday, 17th of September 2024

0730 – 0900	Limit Switches Adjustment
0900 – 0915	Break
0915 – 1100	Gearing Components of MOV's
1100 – 1230	Control Amplifiers
1230 – 1245	Break
1245 – 1320	Feedback Devices
1320 – 1420	Control Valve Repair
1420 – 1430	Recap
1430	Lunch & End of Day Two

Day 3: Wednesday, 18th of September 2024

0730 – 0930	Packing Maintenance & Theory
0930 – 0945	Break
0945 – 1100	Power Supply Selection & Maintenance
1100 – 1215	Electrical Drawings & Schematics
1215 – 1230	Break
1230 – 1320	Control Strategies for MOV's
1320 – 1420	Auma Controls
1420 – 1430	Recap
1430	Lunch & End of Day Three

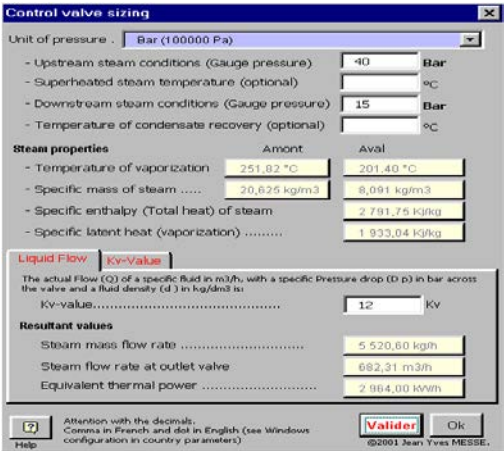
Day 4: Thursday, 19th of September 2024

0730 – 0930	Rotork & Flowserve Components & Adjustments
0930 – 0945	Break
0945 – 1100	Troubleshooting of MOVs
1100 – 1215	Electrical Signal Analysis for Diagnostics
1215 – 1230	Break
1230 – 1320	Failure Analysis of MOV's
1320 – 1345	Wireless Control & Setting

1345 - 1400	Course Conclusion
1400 - 1415	POST-TEST
1415 - 1430	<i>Presentation of Course Certificates</i>
1430	<i>Lunch & End of Course</i>

Simulators (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using our state-of-the-art “Valve Sizing Software”, “Valve Software 3.0”, “Valvestar 7.2 Software” and “PRV²SIZE Software”.



Control valve sizing

Unit of pressure: Bar (100000 Pa)

Upstream steam conditions (Gauge pressure): 40 Bar

Superheated steam temperature (optional): °C

Downstream steam conditions (Gauge pressure): 15 Bar

Temperature of condensate recovery (optional): °C

Steam properties

Amount	Avail
Temperature of vaporization: 251.82 °C	201.40 °C
Specific mass of steam: 20.825 kg/m ³	8.091 kg/m ³
Specific enthalpy (Total heat) of steam: 2791.75 kJ/kg	
Specific latent heat (vaporization): 1933.04 kJ/kg	

Liquid Flow | Kv-Value

The actual Flow (Q) of a specific fluid in m³/h, with a specific pressure drop (D P) in bar across the valve and a fluid density (d) in kg/dm³ is:

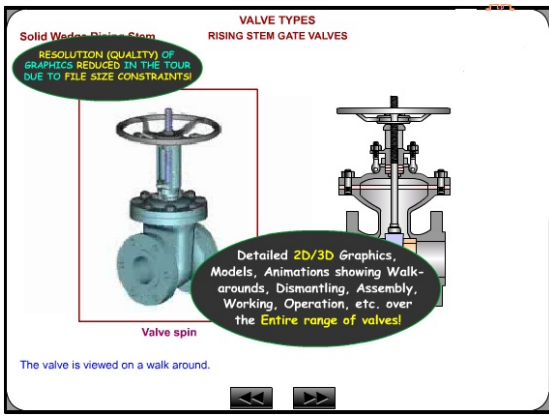
Kv-value: 12 KV

Resultant values

Steam mass flow rate	5 520.80 kg/h
Steam flow rate at outlet valve	682.31 m ³ /h
Equivalent thermal power	2 964.00 kW/h

Attention with the decimals: Comma in French and dot in English (see Windows configuration in country pair settings)

Buttons: [Invalid] [Ok] [Help]



VALVE TYPES
RISING STEM GATE VALVES

Solid Woven Disc Stem

RESOLUTION (QUALITY) OF GRAPHICS REDUCED IN THE TOUR DUE TO FILE SIZE CONSTRAINTS!

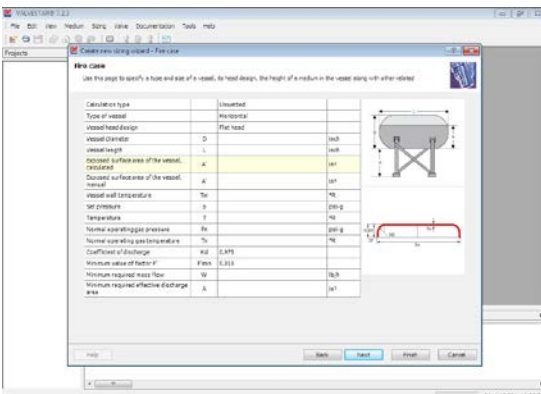
Detailed 2D/3D Graphics, Models, Animations showing Walk-arounds, Dismantling, Assembly, Working, Operation, etc. over the Entire range of valves!

Valve spin

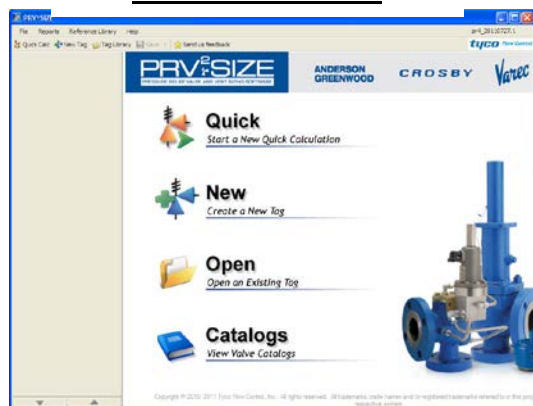
The valve is viewed on a walk around.

Valve Sizing Software

Valve Software 3.0



Valvestar 7.2 Software



PRV²SIZE Software

Course Coordinator

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