

## <u>COURSE OVERVIEW ME0447</u> <u>Rotating Equipment: Pumps, Turbines & Compressors</u> <u>Technology: Design, Selection, Operation, Control, Inspection,</u> <u>Maintenance & Troubleshooting</u>

## Course Title

Rotating Equipment: Pumps, Turbines & Compressors Technology: Design, Selection, Operation, Control, Inspection, Maintenance & Troubleshooting

### Course Date/Venue

November 17-21, 2024/Plaza 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE

> O CEUS (30 PDHs)

AWAR

Course Reference

Course Duration/Credits Five days/3.0 CEUs/30 PDHs

#### Course Description



This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

This course is designed to cover the selection, operation, maintenance, inspection and troubleshooting of the various types of rotating equipment such as compressors, pumps, motors, turbines, turbo-expanders, gears and transmission equipment. The course will feature a unique blend of practical application experience and basic analysis methods. Its aim is to convey a thorough understanding machinery operating of principles, equipment and specific operations.

The course will cover the principal machines represented at a large number of plants. There will be a thorough examination of basic operating concepts, application ranges, selection criteria, maintenance, inspection and vulnerabilities of certain types of equipment. The course will also review the short-cut selection and sizing methods for fluid machinery.

Upon the successful completion of this course, participants will have gained an understanding of the 12 principal types of machinery used in industry. They will understand the differences between electric motors, design peculiarities, advantages and disadvantages of different types of gears, operating principles of gas turbines and reciprocating gas engines.



ME0447 - Page 1 of 9





The course will convey an understanding of impulse vs. reaction turbines, insights into application ranges, limitations, maintenance and operability constraints for different kinds of pumps, compressors and dynamic gas machinery such as turbo-machinery as opposed to displacement machinery.

The course includes an e-book entitled *"Machinery's Handbook Pocket Companion",* published by Industrial Press, which will be given to the participants to help them appreciate the principles presented in the course.

### Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Select, operate, maintain, inspect and troubleshoot the major types of rotating equipment such as pumps, compressors, motors, turbines, etc
- Discuss electric motors, gears, transmission equipment, steam turbines and expanders
- Select and use centrifugal pumps, positive displacement and vacuum pumps, turbocompressors, fans, blowers and displacement compressors
- Implement the shortcut calculation methods for fluid machinery
- Discuss machinery reliability and availability calculations

## Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK<sup>®</sup>). The H-STK<sup>®</sup> consists of a comprehensive set of technical content which includes **electronic version** of the course materials, sample video clips of the instructor's actual lectures & practical sessions during the course conveniently saved in a **Tablet PC**.

### Who Should Attend

This course covers systematic techniques and methodologies on the selection, operation, maintenance, inspection and troubleshooting of rotating equipment for mechanical engineers, rotating equipment engineers, supervisors and other technical staff. Further, the course is suitable to all other engineering disciplines who are dealing with rotating equipment such as process engineers, chemical engineers, electrical engineers, plant engineers, project engineers and instrumentation engineers.

### Course Fee

**US\$ 5,500** per Delegate + **VAT**. This rate includes H-STK<sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

### **Accommodation**

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



ME0447 - Page 2 of 9





## Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

## **Certificate Accreditations**

Certificates are accredited by the following international accreditation organizations: -

• ACCREDITED

<u>The International Accreditors for Continuing Education and Training</u> (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

• BAC

\*\*\*

### British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



ME0447 - Page 3 of 9



## Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Roshdi Alkam is a Senior Mechanical Engineer with over 35 years of extensive experience within the Oil & Gas, Petrochemical and Refining Industries. His specialization widely covers in the areas of **Diesel Engine** Maintenance, **Centrifugal & Reciprocating** Pump Technology, Lubrication Compressors. & Bearing Maintenance, Valve Troubleshooting, Mechanical & Dry Gas Seals, Gas & Steam Turbine, Boiler Operation, Mechanical Governors, Storage Tanks Maintenance. Pressure Vessel Burners. &

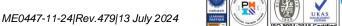
Reactors, Heat Exchangers, Cooling Towers & Heaters, Steam Traps Operation, Flanges & Blinding, Piping System & Online Leak Sealing, Mechanical & Rotor Alignment & Balancing, Pump Technology, Pump Selection & Installation, Centrifugal Pumps & Troubleshooting, Compressor Control & Protection, Turbine Operations, Valves, Bearings & Lubrication, Advanced Machinery Dynamics, Heat Transfer, Process Plant Shutdown & Turnaround, Maintenance Optimization & Best Practices, Maintenance Auditing & Benchmarking, Reliability Management and Rotating Equipment. Further, he is also well-versed in Machinery Root Cause Failure Analysis (RCFA), Condition Based Monitoring, Piping System, Process Equipment, Mechanical Integrity, Maintenance Management, Reliability Management, Reliability Centred Maintenance (RCM), Total Plant Maintenance (TPM), Reliability-Availability-Maintainability (RAM), Engineering Drawings and P&ID Reading, Interpretation & Developing.

Throughout Mr. Roshdi's professional career, he has handled key positions as the **Technical Instructor** for **Mechanical Trade**, **Maintenance Manager** and **Mechanical Engineer** for international companies and organizations such as United Nations Relief and Works Agency (UNRWA), The United Nations Educational, Scientific and Cultural Organization (UNESCO) and Azmi Sabri Contracting Company just to name a few. Further he has been the Certified Process Operator Program (CPO) (Accredited by City & Guilds) Instructor contracted by KNPC for the year 2014-2015 in delivering Certified Program for Kuwaiti Contractor Employee.

Mr. Roshdi has a **Bachelor's** degree and **Diploma** in **Mechanical Engineering** from the **University of Annaba**. He is also an active member of the **Jordan Engineers Association**, **JICA Alumni Association**, **GIZ Forum** (Germany) and the **UNESCO-UNEVOC e-Forum**. Further, he is a **Certified Instructor/Trainer** and has delivered numerous training, courses, seminars, workshops and conferences in his field of expertise.



ME0447 - Page 4 of 9







## Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-ofthe-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

#### **Course Program**

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1:	Sunday, 17 <sup>th</sup> of November 2024		
0730 – 0800	Registration & Coffee		
0800 - 0815	Welcome & Introduction		
0815 - 0830	PRE-TEST		
	Electric Motors		
0830 - 0930	Design • Controls • Wiring Systems • Standard Motors • Special Designs •		
	Major Components • The Motor as Part of a System • Adjustable Frequency		
	Motors		
0930 - 0945	Break		
0045 1100	Gears and Transmission Equipment		
0945 – 1100	<i>Types of Gears</i> • <i>Applications Constraints</i> • <i>Maintenance</i>		
	Gas Turbines and Engines		
1100 – 1230	Simple Cycle • Heat Recovery Cycles • Type Selection • Maintenance • Two		
	and Four Cycle Gas Engines • Gas Engine Compressor Auxiliary Systems		
1230 - 1245	Break		
	Steam Turbines and Expanders		
1245 – 1420	Impulse Turbines • Reaction Turbines • Application Ranges • Turbine		
	Configurations • Applications Constraints • Maintenance		
1420 - 1430	Recap		
1430	Lunch & End of Day One		

Day 2:	Monday, 18 <sup>th</sup> of November 2024	
0730 - 0930	Steam Turbines and Expanders (cont'd)	
	<i>Turbo-expander Construction Features</i> • <i>Applications</i> • <i>Operation</i>	
0930 - 0945	Break	
0945 - 1100	Centrifugal Pumps	
	Configurations and Styles • Application Ranges and Constraints • Construction	
	Features and Options • Pump Auxiliaries • Wear Components	
1100 - 1230	Centrifugal Pumps (cont'd)	
	Canned Motor and Magnetic Drive Pumps • High Speed/Low Flow Pumps •	
	Servicing and Condition Monitoring	
1230 - 1245	Break	



ME0447 - Page 5 of 9





	Positive Displacement and Vacuum Pumps	
1245 - 1420	Reciprocating Steam and Power Pumps • Diaphragm Pumps • Plunger Pumps	
	Gear Screw and Progressive Cavity Pumps Peristaltic Pumps	
1420 – 1430	Recap	
1430	Lunch & End of Day Two	

Day 3:	Tuesday, 19 <sup>th</sup> of November 2024		
	Positive Displacement and Vacuum Pumps (cont'd)		
0730 – 0930	Conventional and Special Vacuum Pumps • Liquid Jet and Liquid Ring Pumps •		
	Combination and Staged Vacuum Pumps		
0930 - 0945	Break		
	Turbo-compressors		
0045 1100	Types, Styles and Configurations of Centrifugal and Axial Compressors •		
0945 – 1100	Construction Features • Mode of Operation • Compressor Auxiliaries and		
	Support Systems		
1100 - 1230	Turbo-compressors (cont'd)		
	Condition Monitoring • Application Criteria • Performance Capabilities and		
	Limitations • Maintenance		
1230 – 1245	Break		
1245 – 1420	Fans and Blowers		
	<i>Types and Configurations</i> • <i>Performance and System Effects</i>		
1420 – 1430	Recap		
	Using this Course Overview, the Instructor(s) will Brief Participants about the		
	Topics that were Discussed Today and Advise Them of the Topics to be Discussed		
	Tomorrow		
1430	Lunch & End of Day Three		

Day 4:	Wednesday, 20 <sup>th</sup> of November 2024	
0730 - 0930	Fans and Blowers (cont'd)	
	Performance Correction • Capacity Control Options	
0930 - 0945	Break	
0945 – 1100	Displacement Compressors	
	Classification • Reciprocating Compressors vs. Rotary Screw Compressors	
1100 – 1230	Displacement Compressors (cont'd)	
	Application Ranges and Limitations • Compression Processes	
1230 – 1245	Break	
1245 – 1420	Displacement Compressors (cont'd)	
	Construction Features and Components • Capacity Control	
1420 - 1430	Recap	
	Using this Course Overview, the Instructor(s) will Brief Participants about the	
	Topics that were Discussed Today and Advise Them of the Topics to be Discussed	
	Tomorrow	
1430	Lunch & End of Day Four	



ME0447 - Page 6 of 9





Day 5:	Thursday, 21 <sup>st</sup> of November 2024	
0730 - 0930	<i>Theory &amp; Shortcut Calculation Methods for Fluid Machinery</i> <i>Pumps</i> • <i>Turbines</i>	
0930 - 0945	Break	
0945 - 1100	<b>Theory &amp; Shortcut Calculation Methods for Fluid Machinery (cont'd)</b> Compressors	
1100 – 1230	Machinery Reliability and Availability Calculations Reliability Indices	
1230 - 1245	Break	
1245 - 1345	Machinery Reliability and Availability Calculations (cont'd) Machinery Systems Reliability Calculations	
1345 – 1400	Course Conclusion	
1400 - 1415	POST-TEST	
1415 – 1430	Presentation of Course Certificates	
1430	Lunch & End of Course	



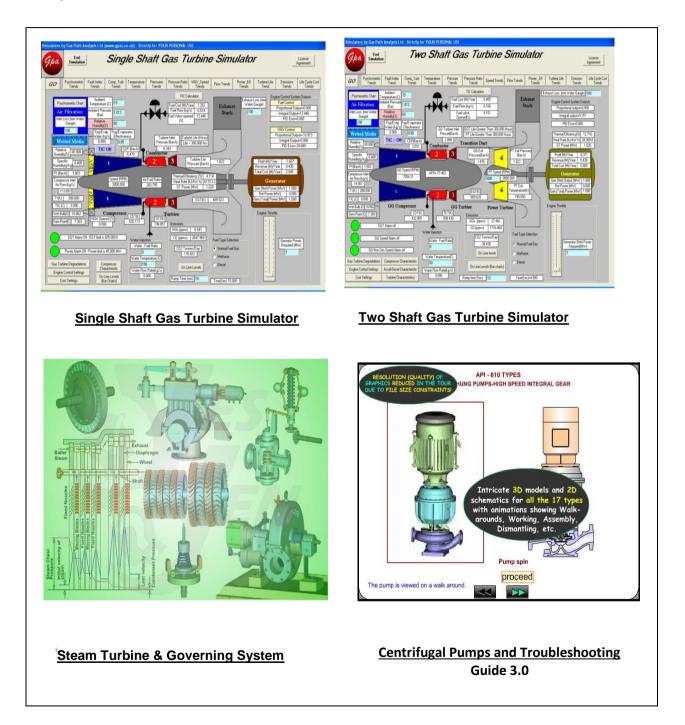
ME0447 - Page 7 of 9





## Simulator (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using our state-of-the-art "Single Shaft Gas Turbine Simulator" and "Two Shaft Gas Turbine Simulator", "Steam Turbine & Governing System", "Centrifugal Pumps and Troubleshooting Guide 3.0", "SIM 3300 Centrifugal Compressor Simulator" and "CBT on Compressors" Simulators.





ME0447 - Page 8 of 9

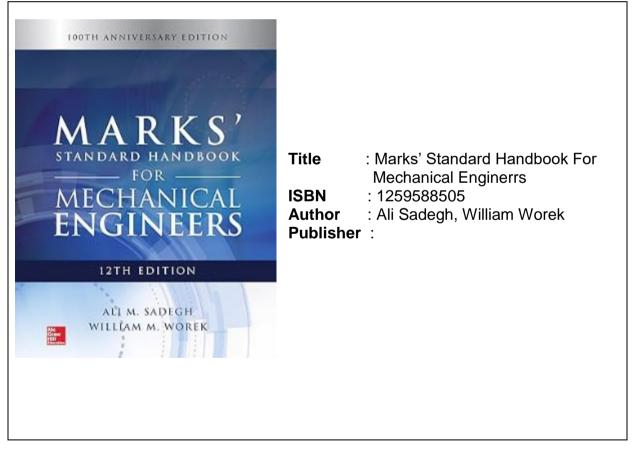




SIM 3300 Centrifugal Compressor Simulator	CBT on Compressors

# <u>Book(s)</u>

As part of the course kit, the following e-book will be given to all participants:



# Course Coordinator

Mari Nakintu, Tel: +971 2 30 91 714, Email: mari1@haward.org



ME0447 - Page 9 of 9

