

# **COURSE OVERVIEW HE0161 Certified Training in Respiratory Equipment for Safety Engineers** (Train-the-Trainer)

## **Course Title**

Certified Training in Respiratory Equipment for Safety Engineers (Train-the-Trainer)

## **Course Reference**

HE0161

### **Course Duration/Credits**

Five days/3.0 CEUs/30 PDHs

#### Course Date/Venue

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Session(s)	Date	Venue
1	January 05-09, 2025	Al Khobar Meeting Room, Hilton Garden Inn, Al Khobar, KSA
2	April 27-May 01, 2025	Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE
3	July 20-24, 2025	TBA Meeting Room, Taksim Square Hotel, Istanbul, Turkey
4	October 20-24, 2025	Ajman Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE

## **Course Description**



Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using SCBA & H2S Detector.



H<sub>2</sub>S (hydrogen sulphide) is a gas that can be created by natural biological processes or by human activity and poses a serious threat to people or assets because of its extremely toxic and corrosive properties. It is important, therefore, for oil and gas personnel to be competent in emergency response practices necessary for them to stay and work in an environment with potential for exposure to H<sub>2</sub>S gas.



This course covers the emergency response competency requirements and provides details of training required for personnel working in potential H<sub>2</sub>S environments. It covers the characteristics of hydrogen sulphide gas and the potential physiological effects of exposure as well as the use of H2S detection equipment and escape breathing apparatus (SCBA).

The respiratory system of the human body is the most vulnerable to injury, especially from toxic conditions and gases encountered in refineries, oil and gas fields. Self-contained breathing apparatus (SCBA) is one of the most important items of personal protective equipment used in case of H2S release. This course is designed to provide participants with proper techniques and skills for inspection and using selfcontained breathing apparatus (SCBA) sets.

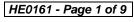












HE0161-01-25|Rev.28|07 October 2024











### **Course Objectives**

Upon the successful completion of this course, each participant will be able to:-

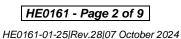
- Demonstrate understanding of need and application of various types of respirators and their limitations (SCBA, airline mask, emergency escape sets and air purifying respirators)
- Get certified in respiratory equipment and hydrogen sulfide (H<sub>2</sub>S) and be competent at the level appropriate to each task
- Explain the properties of H<sub>2</sub>S and how it is formed including the standard hazard warning sign, where it can be found and the main health effects of H<sub>2</sub>S as well as the short term and long term exposure limits (STEL/LTEL) for H<sub>2</sub>S
- Explain the purpose and importance of the "buddy-buddy system" when operating in red and yellow H<sub>2</sub>S zones
- Monitor H<sub>2</sub>S on site, explain the procedures to be followed for H<sub>2</sub>S alarm activation and classify H<sub>2</sub>S zone
- Discuss the factors to be considered to establish a temporary exclusion zone as well as identify the rules that shall be followed before entry into a red/yellow H<sub>2</sub>S zone and the types of emergency rescue equipment that can be used
- Describe the emergency actions required on discovery of a suspected H<sub>2</sub>S casualty as well as demonstrate the effective rescue techniques, effective first aid casualty management protocols and effective casualty management of H<sub>2</sub>S casualty
- Recognize H<sub>2</sub>S emergency escape including the type of site emergency siren used and how emergency assembly points can be identified and their location on a specific site as well as personnel gas detector alarms, site emergency siren sounds and wind direction and routes of egress
- Demonstrate the correct use/donning for H<sub>2</sub>S PPE, pre-use checks required for H<sub>2</sub>S PPE including self-contained breathing apparatus (SCBA), emergency escape breathing device (EEBD) and airline breathing apparatus
- Explain the purpose and importance of correct "face-it" for SCBA/EEBD/airline breathing
  apparatus, the circumstances under which the specific types of RPE shall be used and
  the controls required for safe use of airline breathing apparatus
- Demonstrate capability of pre-donning checks, safe use in normal conditions, emergency situations and shutdown
- Perform the correct use/donning for SCBA/EEBD/airline breathing apparatus in a professional manner
- Identify SCBA legal requirements, limitations, types as well as donning and doffing
- Demonstrate the knowledge and use of these equipment including donning and doffing
- Inspect and maintain SCBA in a professional manner
- Demonstrate knowledge of storage guidelines and periodical inspections















### Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (**H-STK**®). The **H-STK**® consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

### **Who Should Attend**

This course provides an overview of how to respond to H<sub>2</sub>S gas emergency in the work place including the use of SCBA sets for safety engineers and all personnel working in H<sub>2</sub>S area/zone or inside process plants, oil & gas fields and refineries.

Pre-requisites: Trainees shall be medically fit and must have undergone fit testing with the type of respiratory equipment to be used during training.

### **Training Methodology**

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Practical Workshops & Work Presentations

30% Hands-on Practical Exercises & Case Studies

20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

#### Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

#### **Course Fee**

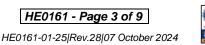
Al Khobar	<b>US\$ 5,500</b> per Delegate. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Dubai	<b>US\$ 5,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Istanbul	<b>US\$ 6,000</b> per Delegate + <b>VAT</b> . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Abu Dhabi	<b>US\$ 5,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.















## **Course Certificate(s)**

(1) Internationally recognized Wall Competency Certificates and Plastic Wallet Card Certificates will be issued to participants who completed a minimum of 80% of the total tuition hours and successfully passed the exam at the end of the course. Successful candidate will be certified as a "Certified Instructor – Respiratory Equipment". Certificates are valid for 5 years.

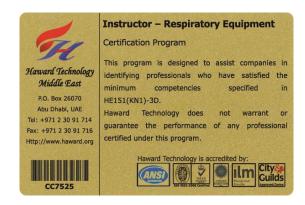
#### Recertification is FOC for a Lifetime.

## **Sample of Certificates**

The following are samples of the certificates that will be awarded to course participants:-







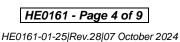




















(2) Official Transcript of Records will be provided to the successful delegates with the equivalent number of ANSI/IACET accredited Continuing Education Units (CEUs) earned during the course.



## HT-CIP® Stamp

Each successful candidate will be given a unique instructor number and a self-inking stamp valid for 3 years. Instructor's name and Haward Technology Certified Instructor Number will appear in the stamp as per the following sample:-

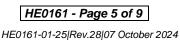




















## **Course Instructor(s)**

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Francis Almeida, PgDip, BSc, NEBOSH-ENV, NEBOSH-IGC, NEBOSH-IFC, NEBOSH-IOGC, NEBOSH-PSM, is a Senior Health, Safety & Environmental (HSE) Consultant with over 30 years of practical experience within the Oil and Gas industry. He is a NEBOSH Approved Instructor for various certification programs. His expertise lies extensively in the areas of Accident/Incident Investigation & Risk Management, NEBOSH Environmental Management, NEBOSH International General Certificate, NEBOSH Fire Safety & Risk

Management International Certificate, NEBOSH International Oil & Gas Certificate. NEBOSH Process Safety Management, HAZOP & HAZID, HAZMAT & HAZCOM Storage & Disposal, As Low as Reasonably Practicable (ALARP), Process Hazard Analysis (PHA), Process Safety Management (PSM), Hazardous Materials & Chemicals Handling, Pollution Control, Environment, Health & Safety Management, Process Risk Analysis, Effective Tool Box Talks, Construction Sites Safety, HSSE Management System, HSSE Audit & Inspection, HSEQ Procedures, Authorized Gas Testing, Confined Space Entry & Rescue, Risk Management, Quantitative & Qualitative Risk Assessment, Working at Height, Firefighting Techniques, Fire & Gas Detection System, Fire Fighter & Fire Rescue, Fire Risk Assessment, HSE Industrial Practices, Manual Handling, Rigging Safety Rules, Machinery & Hydraulic Lifting Equipment, Warehouse Incidents & Accidents Reporting, Incident & Accident Investigation, Emergency Planning, Emergency Response & Crisis Management Operations, Waste Management Monitoring, Root Cause Analysis, Hazard & Risk Assessment, Task Risk Assessment (TRA), Incident Command, Job Safety Analysis (JSA), Behavioral Based Safety (BBS), Fall Protection, Work Permit & First Aid and various international codes and standards such as the ISO 9001, OHSAS 18001, ISO 14001, SA8000, ISO 9001-2000 and ISO 9002. He was the Offshore Safety Specialist of Chevron wherein he was in-charged in HSE inspections, hazard analysis, incident investigation and implementing corrective actions.

During his career life, Mr. Almeida has gained his practical and field experience through his various significant positions and dedication as the Quality Manager, HSE Specialist/Acting On-Scene Commander, Quality Auditor, Quality Supervisor, QHSE Engineer, Metallurgical Engineer, HSE Coordinator, Suppliers Auditor, Senior Instructor/Consultant, Oil & Gas Construction Specialist, Business Administration Specialist and Oil & Gas Management Technology Specialist for various international companies and institutions such as the IBEC, Lopes & Almeida, IMA, EXPRO Group, UNESA, Vetco Aibel, ABB Oil & Gas, Brazilian Aluminum Foundry, DNV and ABIFA.

Mr. Almeida has a Bachelor degree in Metallurgical Engineering and a Post Graduate Diplomas in Safety Engineering and Industrial Administration. Further, he is a Certified Instructor/Trainer, an Approved Lead Tutor in NEBOSH Environmental Management Certificate, NEBOSH International General Certificate, NEBOSH International Oil & Gas Certificate and NEBOSH Process Safety Management Certificate and an Approved Practical Assessor/Lead Tutor in NEBOSH Fire Safety & Risk Management. Moreover, he is a Certified ISO 9001:2000 Lead Auditor, a Certified Internal Verifier/Assessor/Trainer by the Institute of Leadership and Management (ILM) and has further delivered numerous trainings, courses, seminars, conferences and workshops globally.

















## **Course Program**

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

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0730 - 0800	Registration & Coffee	
0800 - 0815	Welcome & Introduction	
0815 - 0830	PRE-TEST PRE-TEST	
0830 - 0945	Introduction  Properties of H <sub>2</sub> S • How H <sub>2</sub> S is Formed? • Standard H <sub>2</sub> S Hazard Warning Sign •  Where it can be Found – Site Specific • The Main Health Effects of H <sub>2</sub> S • Short-Term  & Long-Term Exposure Limits (STEL/LTEL) for H <sub>2</sub> S	
0945 - 1000	Break	
1000 - 1130	Introduction (cont'd) Respiratory Hazards in the Refinery During Normal Conditions, Emergency Situations and Turnaround Maintenance ● Why Respirators are Necessary and How Improper Fit, Usage, or Maintenance can Comprise the Protective Effect of the Respirator(s)	
1130 – 1245	$H_2S$ <b>Zones</b> The Purpose & Importance of the "Buddy-Buddy System" When Operating in Red & Yellow $H_2S$ Zones	
1245 - 1300	Break	
1300 – 1420	$H_2S$ Zones (cont'd) Monitor $H_2S$ on Site?	
1420 - 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow	
1430	Lunch & End of Day One	

Day 2

Day 2	
0730 – 1015	$H_2S$ Zones (cont'd) Procedures to be Followed for $H_2S$ Alarm Activation – Single or Multiple • Zone & Working with $H_2S$ Contaminated Streams • $H_2S$ Zone Classification (How Zones are Identified, Controls for Entry into Red/Yellow Zones)
1015 - 1030	Break
1030 - 1130	<i>H</i> <sub>2</sub> <i>S Zones</i> ( <i>cont'd</i> )  The Factors to be Considered to Establish a Temporary Exclusion Zone ● Identify the Rules that should be Followed Before Entry into a Red/Yellow H <sub>2</sub> S Zone ● Identify the Types of Emergency Rescue Equipment that could be Used
1130 – 1245	$H_2S$ Casualty  The Emergency Actions Required on Discovery of Suspected $H_2S$ Casualty $ullet$ Effective Rescue Techniques for an $H_2S$ Casualty
1245 - 1300	Break
1300 – 1420	$H_2S$ Casualty (cont'd) Effective First Aid Casualty Management Protocols for an $H_2S$ Casualty • Effective Casualty Management of an $H_2S$ Casualty
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Two



















Day 3

-	H <sub>2</sub> S Emergency Escape	
0730 - 1015	The Type of Site Emergency Siren Used • How Emergency Assembly Points can be	
	Identified & their Location?	
1015 - 1030	Break	
	H <sub>2</sub> S Emergency Escape (cont'd)	
1030 - 1130	Personnel Gas Detector Alarms • Site Emergency Siren Sounds • Wind Direction	
	Awareness & Routes of Egress	
	H <sub>2</sub> S PPE	
1120 1245	Correct Use/Donning for H2S PPE • Pre-Use Checks Required for H2S PPE • Self-	
1130 – 1245	Contained Breathing Apparatus (SCBA) • Emergency Escape Breathing Device	
	(EEBD)	
1245 - 1300	Break	
	H <sub>2</sub> S PPE (cont'd)	
1300 - 1420	Airline Breathing Apparatus • The Purpose & Importance of Correct "Face Fit" for	
	SCBA/EEBD/Airline Breathing Apparatus	
	Recap	
1420 - 1430	<i>Using this Course Overview, the Instructor(s) will Brief Participants about the Topics</i>	
	that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow	
1430	Lunch & End of Day Three	

Day 4

	H <sub>2</sub> S PPE (cont'd)
0730 – 1015	The Circumstances Under which the Specific Types of RPE should be Used • The
0730 - 1013	Controls Required for Safe Use of Airline Breathing Apparatus • Correct
	Use/Donning for SCBA/EEBD/Airline Breathing Apparatus
1015 - 1030	Break
	SCBA
1020 1120	Legal Requirements for Self-Contained Breathing Apparatus Use ● Limitations of Self-
1030 – 1130	Contained Breathing Apparatus • The Limitations and Capabilities of Various Types
	of Respirators
	SCBA (cont'd)
1130 - 1245	Types of Self-Contained Breathing Apparatus • Donning and Doffing Self-Contained
	Breathing Apparatus
1245 - 1300	Break
	Inspection and Maintenance of Self-Contained Breathing Apparatus
1300 - 1420	Manufacturer Guidelines for Inspection, Maintenance and Storage of Respiratory
	Protection Equipment for a Trainer Level
	Recap
1420 - 1430	Using this Course Overview, the Instructor(s) will Brief Participants about the Topics
	that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Four

Day 5

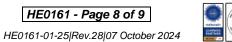
0730 – 0845	<i>Inspection &amp; Maintenance of Self-Contained Breathing Apparatus (cont'd)</i> Daily Maintenance ● Monthly Maintenance ● Annual and Biannual Maintenance
0845 - 0900	Break
0900 - 1030	<i>Inspection &amp; Maintenance of Self-Contained Breathing Apparatus (cont'd)</i> Changing the SCBA Cylinders ● Servicing SCBA Cylinders



















1030 – 1200	Practical Sessions  Demonstrate, Train and Test Student's Ability to Properly Don & Doff SCBA etc.   Don Self-Contained Breathing Apparatus in 45 Seconds   Don Personal Emergency Escape RPE in 20 Seconds
1200 - 1215	Break
1215 – 1300	Practical Sessions  How to Use the Respirator Effectively in Emergency Situations, Including Situations in Which the Respirator Malfunctions ● How to Recognize Medical Signs and Symptoms that may Limit or Prevent the Effective Use of Respirators
1300 – 1315	Course Conclusion Using this Course Overview, the Instructor(s) will Brief Participants about the Course Topics that were Covered During the Course
1315 – 1415	COMPETENCY EXAM
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course

## **Practical Sessions/Site Visit**

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using SCBA & H2S Detector.



SCBA & H<sub>2</sub>S Detector

## **Course Coordinator**

Mari Nakintu, Tel: +971 2 30 91 714, Email: mari1@haward.org









