

COURSE OVERVIEW PE0010

Oil & Gas Movement, Storage & Marine Terminal Operation

Course Title

Oil & Gas Movement, Storage & Marine Terminal Operation

Course Date/Venue

July 28-August 01, 2024/TBA Meeting Room, Al Bandar by Rotana, Creek Dubai, Dubai, UAE

Course Reference

PE0010

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs



Course Description



This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

This course is designed to provide participants with a complete and up-to-date overview of the oil movement, storage and troubleshooting in modern refineries, process plants, oil/gas fields and marine terminals. It covers oil and gas transportation from the production fields to the refinery, process plant or the exporting facilities through land or sea.



Participants of the course will be able to identify the different types of tank; review and improve the operation of a tank farm; illustrate the process of gas freeing of tanks and vessels; determine the various methods of gauging tanks; and employ crude oil processing in modern refineries, marine terminals and oil plants.



The course will also cover LPG refrigeration; handling and bulk storage; terminal custody transfer, tank calibration and strapping, tank gauging technique, pulse radar and continuous wave radar and temperature compensation; leak detection system, the correct system, reliability, sensitivity, leak localization, pipeline observer and leakage classifier; production losses and the types of leaks; fatigue crack, stress corrosion cracking, surged induced vibration and meter performance; marine terminal and SPM operations; various product specifications; blending; tank mixing; meters and meter proving; crude oil and leaded gasoline tanks cleaning; and static electricity including its importance in oil movement, storage and troubleshooting.

Finally, the course will identify the oil spill emergencies; review the operation and cathodic protection of gas transmission lines; explain the pigging of crude and gas pipelines; demonstrate the process of ship loading; recognize the role and the importance of quality assurance, control and work permit system; discuss the ship shore interface; and apply the supervision, control and communication as well as the discussion prior to cargo transfer, ship shore check list and firefighting.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply a comprehensive overview of the oil movement and storage operations in refineries, process plants, oil/gas fields and marine terminals
- Acquire knowledge on oil production, recovery, dehydration and desalting and understand the description and installation of a tank farm
- Identify the different types of tank and review and improve the operation of a tank farm
- Illustrate the process of gas freeing of tanks and vessels and determine the various methods of gauging tanks
- Employ crude oil processing in modern refineries, marine terminals and oil plants and discuss LPG refrigeration, handling and bulk storage
- Implement terminal custody transfer and carryout tank calibration and strapping, tank gauging technique, pulse radar and continuous wave radar and temperature compensation
- Carryout leak detection system, find the correct system and recognize reliability, sensitivity, leak localisation, pipeline observer and leakage classifier
- Monitor and control production losses and identify the types of leaks
- Define fatigue crack, stress corrosion cracking, surged induced vibration and meter performance
- Describe marine terminal and SPM operations and explain the various product specifications
- Perform blending, tank mixing, meters and meter proving and cleaning of crude oil and leaded gasoline tanks
- Discuss static electricity and recognize its importance in oil movement, storage and troubleshooting
- Identify oil spill emergencies and review the operation and cathodic protection of gas transmission lines
- Increase knowledge on pigging of crude and gas pipelines and demonstrate the process of ship loading
- Recognize the role and importance of quality assurance, control and work permit system
- Discuss ship shore interface and apply supervision, control and communication as well as discussion prior to cargo transfer, ship shore check list and firefighting

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive “Haward Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials, sample video clips of the instructor’s actual lectures & practical sessions during the course conveniently saved in a **Tablet PC**.

Who Should Attend

This course provides an overview of all significant aspects and considerations of oil movement, storage and troubleshooting for process, production, operation, oil movement and storage engineers, managers, supervisors and other technical staff dealing with oil movement and storage in refineries, process plants, oil/gas fields, marine terminals and other exporting facilities.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

US\$ 7,500 per Delegate + **VAT**. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation


Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -


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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Karl Thanasis, PEng, MSc, MBA, BSc, is a **Senior Engineer** with over **30 years** of practical experience within the **Oil, Gas, Refinery** and **Petrochemical** industries. His wide expertise includes **Process Plant Optimization Technology & Continuous Improvement, Process Engineering Calculations, Process Plant Start Up & Commissioning, Applied Process Engineering Elements, Coke Cooler, Process Plant Start-up & Commissioning, Process Plant Troubleshooting, Operations Abnormalities & Plant Upset, Process Equipment Applications & Troubleshooting, Process Plant Performance & Efficiency, Gas Sweetening & Sulphur Recovery, Distillation-Column Control & Troubleshooting, Oil Movement & Troubleshooting, Process Plant Operations & Control, Process Equipment Operation, Fired Heaters & Air Coolers Maintenance, Heat Exchangers, Pumps & Compressors, Crude Desalter, Pressure Vessels & Valves, Steam Trapping & Control, Pumps & Valve Maintenance & Troubleshooting, Turbomachinery, Mechanical Alignment, Rotating Equipments, Diesel Generators, Lubrication Technology, Bearing, Predictive & Preventive Maintenance, Root Cause Analysis, Boilers, Oil Field Operation, Production Operation, Plant Operation & Commissioning, Crude Oil De Salting Process, Gas Conditioning, NGL Recovery & NGL Fractionation, Flare System, Storage Tanks, Oil Recovery System and Chemical Injection.**

Mr. Thanasis has acquired his thorough and practical experience as the **Project Manager, Plant Manager, Area Manager - Equipment Construction, Construction Superintendent, Project Engineer** and **Design Engineer**. His duties covered **Plant Preliminary Design, Plant Operation, Write-up of Capital Proposal, Investment Approval, Bid Evaluation, Technical Contract Write-up, Construction** and **Sub-contractor Follow up, Lab Analysis, Sludge Drying and Management of Sludge Odor and Removal**. He has worked in various companies worldwide in the **USA, Germany, England** and **Greece**.

Mr. Thanasis is a **Registered Professional Engineer** in the **USA** and **Greece** and has a **Master** and **Bachelor** degrees in **Mechanical Engineering with Honours** from the **Purdue University** and **SIU** in **USA** respectively as well as an **MBA** from the **University of Phoenix** in **USA**. Further, he is a **Certified Internal Verifier/Trainer/Assessor** by the **Institute of Leadership & Management (ILM)** and a **Certified Instructor/Trainer**.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1: Sunday, 28th of July 2024

0730 – 0800	Registration & Coffee
0800 – 0815	Welcome & Introduction
0815 – 0830	PRE-TEST
0830 – 0930	Oil Production, Recovery, Dehydration & Desalting
0930 – 0945	Break
0945 – 1130	General Description & Installation of a Tank Farm
1130 – 1300	Types of Tank
1300 – 1315	Break
1315 – 1420	General Operation of a Tank Farm
1420 – 1430	Recap
1430	Lunch & End of Day One

Day 2: Monday, 29th of July 2024

0730 – 0930	Gas Freeing of Tanks & Vessels
0930 – 0945	Break
0945 – 1045	Methods of Gauging Tanks
1045 – 1300	Crude Oil Processing
1300 – 1315	Break
1315 – 1345	LPG Refrigeration, Handling & Bulk Storage
1345 – 1420	Terminal Custody Transfer Tank Calibration & Strapping • Tank Gauging Technique • Pulse Radar & Continuous Wave Radar • Temperature Compensation
1420 – 1430	Recap
1430	Lunch & End of Day Two

Day 3: Tuesday, 30th of July 2024

0730 – 0900	Leak Detection System Finding the Correct System • Reliability • Sensitivity • Leak Localisation • Pipeline Observer • Leakage Classifier
0900 – 0915	Break
0915 – 1100	Monitoring & Controlling Production Losses Types of Leakes • Fatigue Crack • Stress Corrosion Cracking • Surged Induced Vibration • Meter Performance
1100 – 1230	Marine Terminal & SPM Operations
1230 – 1245	Break
1245 – 1345	Product Specifications
1345 – 1420	Blending
1420 – 1430	Recap
1430	Lunch & End of Day Three

Day 4: Wednesday, 31st of July 2024

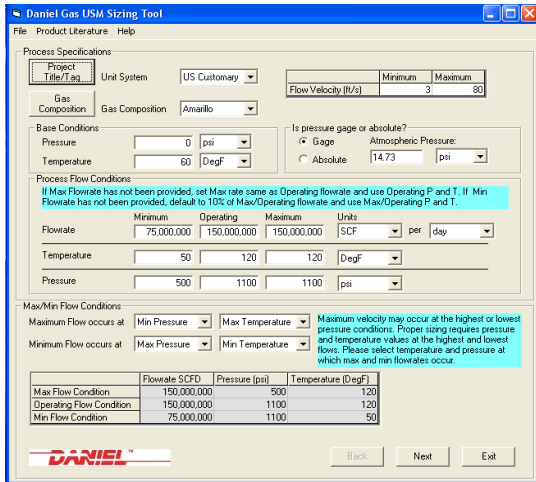
0730 – 0815	Tank Mixing
0815 - 0900	Meters & Meter Proving
0900 – 0915	Break
0915 – 1100	Cleaning of Crude Oil & Leaded Gasoline Tanks
1100 – 1230	Static Electricity
1230 – 1245	Break
1245 – 1420	Oil Spill Emergencies
1420 – 1430	Recap
1430	Lunch & End of Day Four

Day 5: Thursday, 01th of August 2024

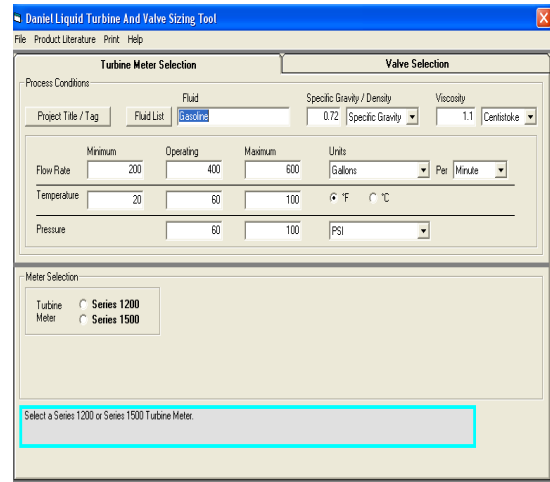
0730 – 0900	Gas Transmission Lines: Operation & Cathodic Protection
0900 – 0915	Break
0915 – 1100	Pigging of Crude & Gas Pipelines
1100 – 1230	Ship Loading
1230 – 1245	Break
1245 – 1315	Quality Assurance, Control & Work Permit System
1315 - 1345	The Ship Shore Interface <i>Supervision & Control • Communications • Discussion Prior to Cargo Transfer • Ship-Shore Check List • Fire Fighting</i>
1345 – 1400	Course Conclusion
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course

Simulators (Hands-on Practical Sessions)

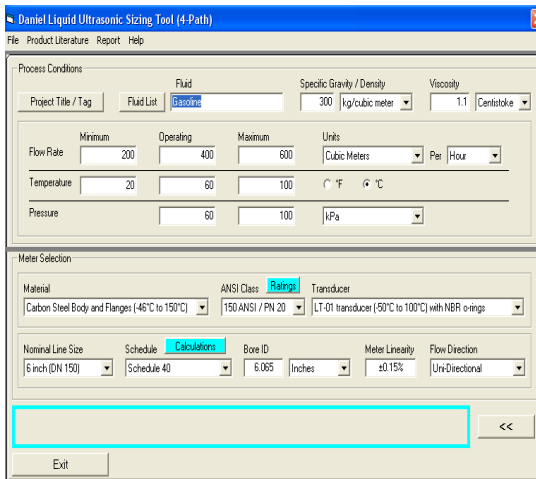
Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using our state-of-the-art simulators “Gas Ultrasonic Meter Sizing Tool”, “Liquid Turbine Meter and Control Valve Sizing Tool”, “Liquid Ultrasonic Meter Sizing Tool”, “Orifice Flow Calculator” and “ASPEN HYSYS” simulator.



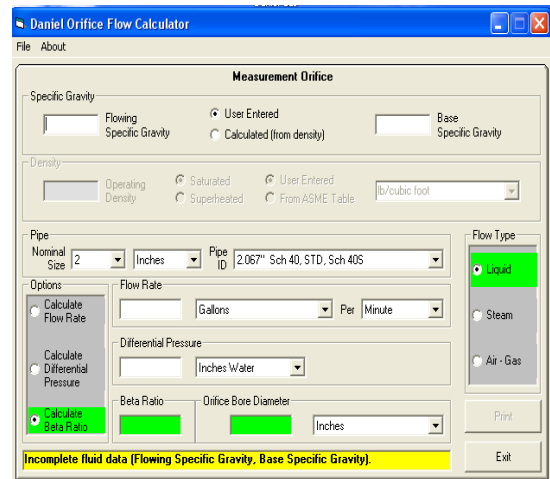
Gas Ultrasonic Meter (USM) Sizing Tool Software



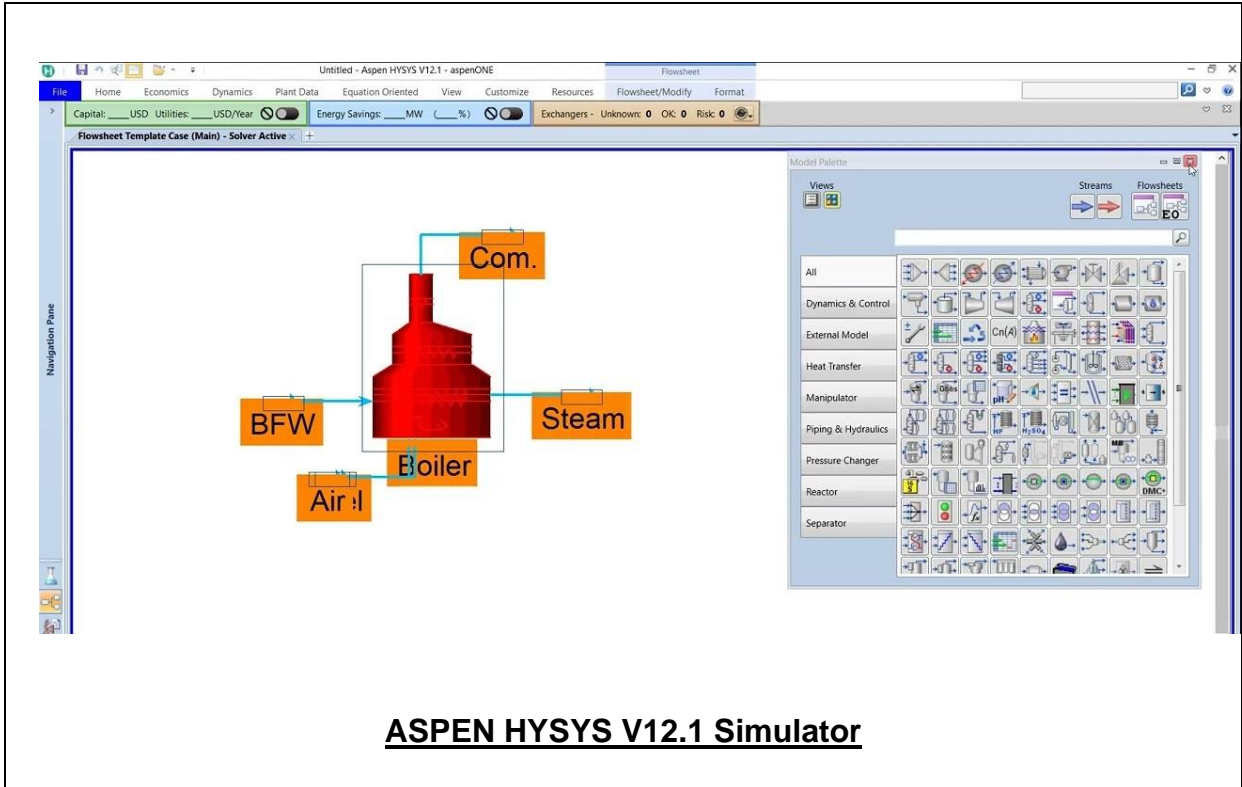
Liquid Turbine Meter and Control Valve Sizing Tool Software



Liquid Ultrasonic Meter Sizing Tool Software



Orifice Flow Calculator Software



Course Coordinator

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