

COURSE OVERVIEW LE0160-4D Gas Chromatography Operation, Application, Troubleshooting & Method Validation

Course Title

Gas Chromatography Application, Operation, Troubleshooting & Method Validation

Course Reference

LE0160-4D

Course Duration/Credits

Four days/2.4 CEUs/24 PDHs

Course Date/Venue

| Session(s) | Date | Venue |
|------------|-----------------------|--|
| 1 | January 15-18, 2024 | Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE |
| 2 | March 04-07, 2024 | Ajman Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE |
| 3 | June 10-13, 2024 | Jubail Hall, Signature Al Khobar Hotel, Al Khobar, KSA |
| 4 | September 09-12, 2024 | Cheops Meeting Room, Radisson Blu Hotel, Istanbul Sisli, Turkey, Istanbul Turkey |

Course Description



This practical and highly-interactive course includes practical sessions and exercises where participants will visit the laboratory and they will be introduced to various lab instruments and gas chromatography process. Practical sessions will be performed using one of the lab equipment in order to apply the theory learnt in the class.



The use of Gas Chromatography plays a key role in the modern industry, not only by supplying effective data of known quality, but also providing these data in real-time or near real-time.



This course is offering everything the professional and the novice need to know about running, maintaining, interpreting the results from Gas and Chromatography. Analytical chemists, technicians, and scientists in allied disciplines will regard this course as the best in gas chromatography. In addition to serving as an invaluable update for the experienced practitioner, this course provides the beginner with a solid understanding of gas chromatographic theory and basic techniques.



















This state-of-the-art course incorporates the most recent developments in the field of Gas Chromatography, including topics on optimization of separations and computer assistance; high speed or fast gas chromatography; mobile phase requirements: gas system requirements and sample preparation techniques; qualitative and quantitative analysis by Gas Chromatography; updated information on detectors; validation and QA/QC of chromatographic methods; and useful hints for troubleshooting gas chromatographs.

The fourth day of the course will be a practical/hands-on demonstration workshop in our Laboratory where participants will familiarize themselves with instruments, analyse sample mixtures and develop their own GC method by themselves with the guidance of the Course Instructor. In this way, the participants will get the benefits of using the course instruction in an applied situation to develop their own GC method. Further, participants will analyse the process, make adjustments and control the instrument, which will give them the most benefit from this course.

This course presents a well-rounded and comprehensive overview of the current state of this important technology, providing an invaluable knowledge that will greatly appeal to both experienced chromatographers and novices.

The course manual is a very comprehensive and contains many special topics that cover modern applications of GC in numerous disciplines. It is a must-have reference on the shelves of all laboratories doing gas chromatographic analyses.

Course Objectives

Upon the successful completion of this course, each participant will be able to: -

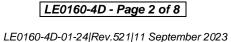
- Apply systematic techniques on operation, application, troubleshooting and method validation of gas chromatography
- Carryout sampling, sample handling and sample preparation
- Differentiate between packed columns & capillary columns as well as carryout chromatographic processes and component separation
- Discuss the general considerations when selecting capillary columns
- Describe gas chromatographic separation effects, carryout column selection, installation and use
- Carryout sample injection, discuss the general considerations, factors effecting injection, and types of injection methods
- Identify different types of GC detectors such as thermal conductivity detectors, flame ionization, electron capture, thermionic, photoionization, flame photometric and chemiluminescent detectors
- Discuss in detail the components and functions of gas chromatography-mass spectrometry (GC/MS)
- Carryout GC validation methods, troubleshooting and applications





















Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials, sample video clips of the instructor's actual lectures & practical sessions during the course conveniently saved in a **Tablet PC**.

Who Should Attend

This course provides an overview of all significant aspects and considerations of gas chromatography for those who need to run, operate, apply, troubleshoot, maintain and interpret the results from gas chromatography. Analytical chemists, scientists and other technical staff in allied disciplines will regard this course as the best in gas chromatography. In addition to serving as an invaluable update for the experienced practitioners, this course provides the beginners with a solid understanding of gas chromatographic theory and basic techniques.

Training Methodology

This interactive training course includes the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Workshops & Work Presentations

30% Case Studies & Practical Exercises

20% Software, Simulators & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

| Dubai | US\$ 4,500 per Delegate + VAT . This rate includes H-STK [®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day |
|-----------|---|
| Abu Dhabi | US\$ 4,500 per Delegate + VAT . This rate includes H-STK [®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day. |
| Al Khobar | US\$ 4,500 per Delegate + VAT . This rate includes H-STK [®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day. |
| Istanbul | US\$ 5,000 per Delegate + VAT . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day. |

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



















Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -



<u>The International Accreditors for Continuing Education and Training</u>
(IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **2.4 CEUs** (Continuing Education Units) or **24 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.



British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



















Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Nikolas Karnavos, MSc, BSc, is a Senior Analytical Chemist with over 35 years of extensive experience within the Oil, Gas, Refinery and Petrochemical industries. His expertise widely covers Gas & Liquid Chromatograph Process Analysers, Process Analyzer Techniques (Online & Offline), Laboratory Information Management System (LIMS), Data & Method Validation in Analytical Laboratories, Laboratory Automation Techniques, Practical Problem Solving in Chemical Analysis, Practical

Statistical Analysis of Lab Data, Chemical Laboratory, Analytical Laboratory & Instrumentation, Laboratory Health & Safety, GLP, Laboratory Quality Management (ISO 17025), ISO 9001 and Medical Laboratory Quality Management (ISO 15189). Further, he is also well-versed in Environmental Online Analyzers (Air & Water), Gas Chromatography and various instrumental methods of analysis such as Water Analysis & Quality Control, Water and Wastewater Chemical Analysis, Statistical Data and Laboratory Analysis, Gas Analysis, Qualitative Fuel Analysis, Environmental Chemical Analysis, Laboratory Environmental Analysis including Water Quality Testing, Process Water and Wastewater Effluents, Oily Sludge Treatment, Atomic Absorption and Spectroscopic Methods in Analytical Chemistry, Analytical Method Development and Methods of Environmental Measurements (Water, Air, Liquid & Solid Wastes).

Mr. Karnavos was the Laboratory Manager of Exxon wherein he was responsible for ISO 17025 certification, upgrading laboratory equipment in refinery, petrochemical and polypropylene plants, upgrading and extending LIMS, handling the transition plan process of the existing laboratory to a new as well as formulating and executing the plans for applied research and technology transfer. During his career life, he had occupied several significant positions as the Laboratory Analyst, Laboratory Professor, Quality Manager, Partner & Managing Director, Environmental Engineer, Process Engineer, Environmental Management Corporate Department Head and Quality Control & Plastics Application Head with different international companies like the AQUACHEM, Hellenic Petroleum (EXXON) and Technological Institute.

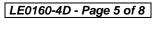
Mr. Karnavos holds a Master's degree in Chemical Engineering and a Bachelor's degree in Mechanical Engineering and Petroleum Engineering from the Aristotelian University of Thessaloniki, Technological Institute and KATEE Kavala respectively. He is an Accredited Trainer for the Organization for the & Certifications Vocational Guidance (EOPPEP), Certified Verifier/Assessor/Trainer by the Institute of Leadership & Management (ILM), a Certified Instructor/Trainer and an Accredited Environmental Auditor from the IEMA. Further, he is the President of Greek Association of Chemical Engineers and an active member of various professional engineering bodies internationally like the IEMA, Technical Chamber of Greece and the CONCAWE. He also published numerous books and scientific papers and delivered various trainings and workshops worldwide.





















Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

| Day I | |
|-------------|---|
| 0730 - 0800 | Registration & Coffee |
| 0800 - 0815 | Welcome & Introduction |
| 0815 - 0830 | PRE-TEST |
| 0830 – 0930 | Sampling & Sample Handling Representative Sampling • Effect of Sampling Error on Overall Precision • Sample Contamination and Preservation • Transmittal of Samples to Laboratory and Sample Receiving • Disposal of Completed Samples • Reporting of Data and Sample Accountability |
| 0930 - 0945 | Break |
| 0945 – 1100 | Sample Preparation Sample Requirements for Gases, Liquids and Solid Samples ● Sample Clean Up, Solvent Extraction, Soxhlet Extraction, Solid Phase Extraction, Solid Phase Micro Extraction ● Sample Derivatization, Improved Volatility and Separation, Improved Sensitivity and Selectivity |
| 1100 – 1215 | Packed & Capillary Columns Packed vs Capillary Columns • The Chromatographic Process and Component Separation • Effects of Carrier Gas Velocity • Capillary Tubing • Sources of Activity and Structural Flaws • Silanol Deactivation • Column Coating |
| 1215 – 1230 | Break |
| 1230 – 1420 | Capillary Columns Stationary Phase General Considerations ● Polarity and Selectivity ● Types of Stationary Phases ● Gas-Solid Adsorption Columns |
| 1420 - 1430 | Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow |
| 1430 | Lunch & End of Day One |

Dav 2

| Day Z | |
|-------------|---|
| | Gas Chromatographic Separation Effects |
| | General Considerations • Column Flow, Average Linear Velocity and Gas |
| 0730 - 0930 | Viscosity • Choice of Carrier Gas • The Effect of – Column Length and |
| 0730 - 0330 | Diameter, Stationary Phase Film Thickness and Stationary Phase Diffusivity • |
| | The Effect of Temperature and Temperature Programming on - Column Flow, |
| | Average Linear Velocity, Solute Retention and Chromatographic Efficiency |
| 0930 - 0945 | Break |
| | Column Selection, Installation and Use |
| 0945 – 1100 | Selection of the Stationary Phase and Selectivity • Selection of the Column |
| 0343 - 1100 | Diameter and Column Length • Selection of the Stationary Phase Film |
| | Thickness ● Column Installation and Conditioning ● Column Optimization |
| 1100 – 1215 | Sample Injection |
| | General Considerations • Factors Affecting Injection Band Width • |
| | Split/Splitless Injectors • Hot Vaporizing Injection • Programmed Temperature |
| | Vaporizing (PTV) Injector |



















| 1215 - 1230 | Break |
|-------------|---|
| 1230 - 1420 | Sample Injection (cont'd) Cool On-Column Injection • Large Volume Injection • Purge and Trap Sampling • Headspace and Purge and Trap Sampling |
| 1420 - 1430 | Recap |
| 1430 | Lunch & End of Day Two |

Dav 3

| Day 3 | | |
|-------------|--|--|
| 0730 - 0930 | GC Detectors | |
| | General Aspects ● Thermal Conductivity Detector ● Flame Ionization Detector | |
| | • Electron Capture Detector • Thermionic Detector • Photoionization Detector | |
| | ■ Flame Photometric Detector ■ Chemiluminescent Detector | |
| 0930 - 0945 | Break | |
| | GC/MS | |
| 0945 - 1100 | MS Capillary Columns • Ionization Sources - Electron Impact Ionization and | |
| 0943 - 1100 | Chemical Ionization • Mass Analyzers - Time of Flight, Magnetic Sector, Ion | |
| | Trap and Quadrupole Mass Analyzers | |
| | GC/MS (cont'd) | |
| 1100 – 1215 | Mass Fragment Detection • Total Ion Chromatograms • Selective Ion | |
| | Monitoring | |
| 1215 – 1230 | Break | |
| | High Speed GC | |
| 1220 1420 | Column Design and Operating Conditions • Inlet Systems for HSGC • | |
| 1230 – 1420 | Detectors for HSGC • High Speed Temperature Programming • Portable and | |
| | Miniaturized HSGC Systems | |
| 1420 - 1430 | Recap | |
| 1430 | Lunch & End of Day Three | |

Day 4

| | Practical Demonstration Course | |
|-------------|--|--|
| | | |
| | Agilent GC Course • Induction and Familiarization with the Instrument • | |
| | Preparation of Gasoline Test Mixture with 3 Levels of Standard Concentrations | |
| | for Method Development and Calibration • Setting Initial Method Parameters | |
| | and Running the First Standard Mixture • Printing of Chromatogram and | |
| 0730 - 0830 | Discussions on Method Shortcomings and Parameter Adjustments to Achieve | |
| 0730 - 0830 | Component Resolution • Column Flow Rate, Oven Temperature Profile and | |
| | Integration Parameter Adjustments through Various Runs of the Mixture until | |
| | Participants Develop the Method to Achieve Full Component Resolution • | |
| | Method Calibration & Analysis of the Gasoline Sample • Septa, Inlet Liner, | |
| | Column Cutter Demonstrations • Other Demonstrations of the GC and | |
| | Software • Breaks throughout as Required | |
| | Validation of GC Methods | |
| 0830 - 0930 | Installation Qualification (IQ) • Operational Qualification (OQ) • Performance | |
| | Qualification (PQ) • Method Validation - Selectivity, Initial Calibration, | |
| | Linearity, Accuracy, Precision, Range, Limit of Detection, Limit of | |
| | Quantification, Ruggedness and Robustness • Sample Tracking and Chain of | |
| | Custody | |

















| 0930 - 0945 | Break |
|-------------|---|
| | Troubleshooting & Applications |
| | General Considerations ● Use of Test Mixtures ● Column Bleed, Temperature |
| 0945 – 1215 | and Oxygen Effects, Column Rejuvenation • Peak Distortion, Column |
| | Coupling and Junctions, Flame Jet Problems ● Other Problems ● Petroleum and |
| | Chemical Related Applications |
| 1215 – 1230 | Break |
| 1230 - 1345 | Summary/Open Forum & Course Evaluation |
| | Course Conclusion |
| 1345 - 1400 | Using this Course Overview, the Instructor(s) will Brief Participants about the |
| | Course Topics that were Covered During the Course |
| 1400 – 1415 | POST-TEST |
| 1415 - 1430 | Presentation of Course Certificates |
| 1430 | Lunch & End of Course |

Practical Sessions/Site Visit



<u>Course Coordinator</u> Kamel Ghanem, Tel: +971 2 30 91 714, Email: <u>kamel@haward.org</u>









